



List 543

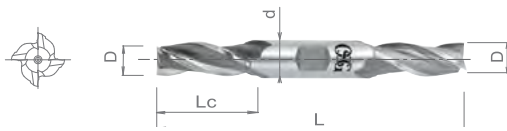
OSG COBALT HSS DOUBLE END SQ

SPEED FEED
1410-1411

HSS-Co
BR
4 FLUTE
30°

WELDON FLAT
STUB
REG
PACKED
1 PIECE

Cutting Diameter Tolerance	
D < Shank Dia.	+0.0011 / -0"
D = Shank Dia.	-0.0004 / -0.0015"



EDP Number		Diameter		Length of Cut		Overall Length		Shank Diameter	
		D (Fractional Size)	d (Inch)	Lc (Inch)	L (Inch)	L (Inch)	d (Inch)		
5430100	●	1/8	0.375	0.375	3.063	0.375			
5430200	●	3/16	0.500	0.500	3.250	0.375			
5430300	●	1/4	0.625	0.625	3.375	0.375			
5430400	●	5/16	0.750	0.750	3.500	0.375			
5430500	●	3/8	0.750	0.750	3.500	0.375			
5431100	●	1/2	1.000	1.000	4.125	0.500			
5432100	●	5/8	1.375	1.375	5.000	0.625			
5433100	●	3/4	1.625	1.625	5.625	0.750			
5434100	●	7/8	1.875	1.875	6.125	0.875			
5435100	●	1	1.875	1.875	6.375	1.000			

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: Other coatings available upon request.

STE

P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium						
Low	Medium	High			300	400	17-4 PH		6061 7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1065	4140	4340	○	○	○	○	○	○	○	○	○	○	○	○	○	○
1018	1045	1065	4140	4340	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

